SAFETY DATA SHEET

Carbon

1. Identification

Product identifier UMA 90 CMYKWG

Other means of identification None.

Recommended use 3D printing resin.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/SupplierCarbon, Inc.Address1089 Mills Way

Redwood City, CA 94063 USA

General information 1-650-285-6307
Email info@carbon3D.com

Emergency telephone

For Hazardous Materials Incidents ONLY (spill, leak, fire, exposure or accident), call

number CHEMTREC 24/7 at: (+)1-703-741-5970

USA, Canada, Mexico (+)1-800-424-9300

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2
Reproductive toxicity Category 2

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. Suspected of

damaging fertility or the unborn child.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye

protection/face protection.

Response If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable

for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses,

if present and easy to do. Continue rinsing. If exposed or concerned: Get medical

advice/attention. Call a poison center/doctor if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated

clothing and wash it before reuse.

Storage Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

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3. Composition/information on ingredients

Mixtures

Chemical name	ical name CAS number		
Urethane dimethacrylate	-	50 - 75	
Polyethylene glycol dimethacrylate	25852-47-5	25 - 50	
Diphenyl (2,4,6-trimethylbenzoyl) phosphine oxide	75980-60-8	< 2	

Composition comments

All concentrations are in percent by weight unless otherwise indicated.

Components not listed are either non-hazardous or are below reportable limits.

Chemical ingredient identity and/or concentration information withheld for some or all components present is confidential business information (trade secret), and is being withheld as permitted by

29 CFR 1910.1200(i).

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON

CENTER or doctor/physician if you feel unwell. Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. If skin irritation

occurs: Get medical advice/attention.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and delayed

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.

Indication of immediate

Provide general supportive measures and treat symptomatically. Keep victim under observation.

Symptoms may be delayed.

medical attention and special treatment needed **General information**

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed. Combustion products may include: carbon

Special protective equipment and precautions for firefighters oxides, nitrogen oxides, acrylates, hydrogen cyanide. Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

Specific methods General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

Material will burn in a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

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Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women should avoid exposure by ensuring personal protective equipment is worn. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Protect from heat and direct sunlight. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency

showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear approved chemical safety goggles. Risk of splashes: Face shield is recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

Skin protection

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Wear NIOSH approved respirator appropriate for airborne exposure at the point of use. Appropriate respirator selection should be made by a qualified professional. Recommended use: Chemical respirator with organic

vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Liquid. **Physical state** Liquid. **Form** Color Various. Not available. Odor **Odor threshold** Not available. Not available. pН Melting point/freezing point Not available. Initial boiling point and boiling Not available.

range

Flash point Not available.

Evaporation rate Not available.

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Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Not available. Flammability limit - lower

(%)

Not available.

Flammability limit - upper

(%)

Not available.

Vapor pressure Not available. Vapor density Relative density Not available.

Solubility(ies)

Not available. Solubility (water) Not available. Partition coefficient

(n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available. **Viscosity** Not available.

Other information

Explosive properties Not explosive. **Oxidizing properties** Not oxidizing.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Material is stable under normal conditions. Chemical stability

Possibility of hazardous

reactions

May polymerize in the presence of heat, sunlight, incompatible materials.

Conditions to avoid Contact with incompatible materials. Heat and direct sunlight.

Incompatible materials Strong oxidizing agents. Strong reducing agents. Free-radical generators. Polymerization initiators.

Metals. Peroxides.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

Ingestion May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Not classifiable as to carcinogenicity to humans. Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

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NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

Further information May be absorbed through the skin.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects None known.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow

this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches

with chemical or used container. Dispose of contents/container in accordance with

local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Annex II of MARPOL 73/78 and

Not established.

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

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Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

Yes

Classified hazard

Skin corrosion or irritation

categories

Serious eye damage or eye irritation

Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

California Proposition 65



WARNING: This product can expose you to chemicals including Nickel,

5,5'-(1,2-diazenediyl)bis(2,4,6(1H,3H,5H)-pyrimidinetrione) complexes, which is known to the State

of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Diethanolamine (CAS 111-42-2)

Nickel,

Listed: June 22, 2012

Listed: May 7, 2004

5,5'-(1,2-diazenediyl)bis(2,4,6(1H,3H,5H)-pyrimidinet

rione) complexes (CAS 68511-62-6)

International Inventories

United States & Puerto Rico

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

Toxic Substances Control Act (TSCA) Inventory

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Yes

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 17-August-2017
Revision date 25-June-2018

Version # 03

HMIS® ratings Health: 2*

Flammability: 1 Physical hazard: 1

NFPA ratings



Disclaimer

Carbon, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

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