

1. Identification**Product identifier** EPU 41, EPU 43, EPU 44 and EPU 46 Part B**Other means of identification****CAS number** 6864-37-5**Recommended use** For use in 3D print operations.

This product is part of a liquid resin system in which it is reacted/cured and transformed to create an article/part. This SDS is relevant to the resin in its liquid state prior to curing. For additional information regarding the composition of standard geometrical articles/parts, please contact Productstewardship@carbon3d.com.

Recommended restrictions None known.**Manufacturer/Importer/Supplier/Distributor information**

Manufacturer/Supplier Carbon, Inc.
Address 1089 Mills Way
 Redwood City, CA 94063 USA
General information 1-650-285-6307
Email Productstewardship@carbon3d.com

Emergency telephone number**CHEMTREC** For Dangerous Goods Incidents ONLY (spill, leak, fire, exposure or accident), call CHEMTREC 24/7 at:**USA, Canada** (+)1-800-424-9300**International** (+)1-703-741-5970**2. Hazard(s) identification****Physical hazards** Not classified.

Health hazards

Acute toxicity, oral	Category 4
Acute toxicity, dermal	Category 3
Acute toxicity, inhalation	Category 2
Skin corrosion/irritation	Category 1A
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity, repeated exposure	Category 1 (adrenal gland, blood, heart, kidney, liver)

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2

Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards Not classified.**Label elements****Signal word** Danger**Hazard statement** Harmful if swallowed. Toxic in contact with skin. Causes severe skin burns and eye damage. Fatal if inhaled. Causes damage to organs (adrenal gland, blood, heart, kidney, liver) through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

Do not breathe mist. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Wear respiratory protection.

Response

If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse. Collect spillage.

Storage

Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine)		6864-37-5	98-100

Composition comments

All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Jaundice. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information

Take off immediately all contaminated clothing. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Alcohol resistant foam. Powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

During fire, gases hazardous to health may be formed. Combustion products may include: carbon oxides, nitrogen oxides.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

Use water spray to cool unopened containers. Move containers from fire area if you can do so without risk. Collect runoff for recycling or disposal as potential hazardous waste.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

Material will burn in a fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Avoid discharge into drains, water courses or onto the ground.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Retain and dispose of contaminated wash water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Protect from moisture.

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection

When working with liquids wear splash-proof chemical goggles and face shield unless full facepiece respiratory protection is worn.

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

Wear suitable respiratory protection. Wear NIOSH approved respirator appropriate for airborne exposure at the point of use. If respirators are used, a program should be instituted to assure compliance with OSHA 29 CFR 1910.134. Appropriate respirator selection should be made by a qualified professional. Recommended use: NIOSH-approved air purifying respirator with organic vapor cartridges and HEPA (P100) particulate filters.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Liquid.

Color

Colorless to light yellow.

Odor

Ammonia-like.

Odor threshold	Not available.
pH	11 (3.6 g/l (aqueous), 68 °F (20 °C))
Melting point/freezing point	> 19.4 - < 30.2 °F (> -7 - < -1 °C)
Initial boiling point and boiling range	656.6 °F (347 °C) (1013 hPa) > 400.1 - < 419.9 °F (> 204.5 - < 215.5 °C) (27 hPa)
Flash point	348.8 °F (176 °C) Closed Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not determined.
Explosive limit - upper (%)	Not determined.
Vapor pressure	0.0003 hPa (86 °F (30 °C))
Vapor density	Not determined.
Relative density	0.94
Solubility(ies)	
Solubility (water)	2.01 g/l (68 °F (20 °C))
Partition coefficient (n-octanol/water)	2.3 (Log Pow) (68 °F (20 °C))
Auto-ignition temperature	527 °F (275 °C)
Decomposition temperature	Not determined.
Viscosity	Not available.
Other information	
Dynamic viscosity	142 mPa.s (68 °F (20 °C))
Explosive properties	Not explosive.
Kinematic viscosity	Not determined.
Molecular formula	C15H30N2
Molecular weight	238.42 g/mol
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	Reacts violently with strong acids.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Exothermic reaction with acids.
Conditions to avoid	Excessive heat. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Acids. Corrosive to some metals.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Fatal if inhaled.
Skin contact	Toxic in contact with skin. Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Jaundice.

Information on toxicological effects

Acute toxicity Fatal if inhaled. Toxic in contact with skin. Harmful if swallowed.

Product	Species	Test Results
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine) (CAS 6864-37-5)		
Acute		
Dermal		
LD50	Rabbit	200 - 400 mg/kg, 24 hours
Inhalation		
<i>Mist</i>		
LC50	Rat	0.42 mg/l, 4 Hours
Oral		
LD50	Rat	320 - 460 mg/kg
Skin corrosion/irritation	Causes severe skin burns.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
NTP Report on Carcinogens		
Not listed.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Causes damage to organs (adrenal gland, blood, heart, kidney, liver) through prolonged or repeated exposure.	
Aspiration hazard	Not an aspiration hazard.	

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Product	Species	Test Results
2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine) (CAS 6864-37-5)		
Aquatic		
<i>Acute</i>		
Algae	EC50	Scenedesmus subspicatus > 5 mg/l, 72 Hours
Crustacea	EC50	Daphnia magna 15.2 mg/l, 48 Hours
Fish	LC50	Leuciscus idus > 22 - < 46 mg/l, 96 Hours
Persistence and degradability	No data is available on the degradability of this substance.	
Bioaccumulative potential	Not expected to bioaccumulate on the basis of the low octanol-water partition coefficient.	
Partition coefficient n-octanol / water (log Kow)		
2.3, (Log Pow)		
Mobility in soil	The product is slightly soluble in water. Expected to be slightly to moderately mobile in soil.	
Other adverse effects	None known.	

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN2927
UN proper shipping name	Toxic liquids, corrosive, organic, n.o.s. (2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine))
Transport hazard class(es)	
Class	6.1
Subsidiary risk	8
Label(s)	6.1, 8
Packing group	II
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	IB2, T11, TP2, TP27
Packaging exceptions	153
Packaging non bulk	202
Packaging bulk	243

IATA

UN number	UN2927
UN proper shipping name	Toxic liquid, corrosive, organic, n.o.s. (2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine))
Transport hazard class(es)	
Class	6.1
Subsidiary risk	8
Packing group	II
Environmental hazards	Yes
ERG Code	6C
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN2927
UN proper shipping name	TOXIC LIQUID, CORROSIVE, ORGANIC, N.O.S. (2,2'-Dimethyl-4,4'-methylenebis(cyclohexylamine))
Transport hazard class(es)	
Class	6.1
Subsidiary risk	8
Packing group	II
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

General information IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Toxic Substances Control Act (TSCA)

This substance is on the TSCA 8(b) inventory and is designated "active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Acute toxicity (any route of exposure)
 Skin corrosion or irritation
 Serious eye damage or eye irritation
 Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**US state regulations****US. Massachusetts RTK - Substance List**

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 23-February-2021**Revision date** 11-November-2022

Version #
HMIS® ratings

02
Health: 3*
Flammability: 1
Physical hazard: 0

NFPA ratings



Disclaimer

Carbon, Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.